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ABSTRACT OF THE DISCLOSURE

A method of manufacturing a panel unit including a panel and a directly extruded molding. The peripheral edge of a panel is moved along a predetermined orbital path with respect to an extrusion port of a molding die, and a resin molding material is simultaneously extruded directly onto the peripheral edge of the panel. The directly extruded molding has a predetermined external dimension, irrespective of the external dimension of the panel.

Patented

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